



KLINGER MONOLITH KHO

Single-piece ball valve DN 20 - 300





KLINGER FLUID CONTROL

Today for tomorrow

As a subsidiary of the KLINGER Group, KLINGER Fluid Control has been developing, manufacturing and maintaining high-quality industrial valves at the business location Gumpoldskirchen/Austria for more than 125 years. Via the global distribution and service network, KLINGER Fluid Control offers both standardized and tailored products and services as well as solutions for customers around the globe

Products from KLINGER Fluid Control are characterized by their high level of reliability as well as by an above average lifecycle at a simultaneously very low total cost of ownership (TCO). As a trusted solutions partner, KLINGER Fluid Control creates customer benefits with added value with the focus on the following core competences:



ENCOMPASSING SERVICE

- » Application expertise
- » Product trainings
- » Fast quotation and order processing
- » Customer-specific special solutions
- » Supply of spare parts
- » Valve maintenance
- » On-site technical support

INNOVATIVE SOLUTIONS

- » State of the art development tools
- » Product development for different areas of application
- » Customer-specific special solutions
- » Automation solutions
- » Product tests in the company-own technical center
- » A wide range of certificates and approvals

OPERATIONAL EXCELLENCE

- » Flexible production
- » Transparency in the supply chain
- » Short delivery times
- » ISO 9001 certified quality
- » ISO 14001 as well as EMAS certified environmental management system

RELIABLE STABILITY

Developed for the toughest application scenarios



PRODUCT ADVANTAGES

- » EN 488:2015 certification
- » Maintenance-free
- » Supports pressurization on both sides
- » Long heat-insulating shaft
- » Trunnion mounted and blowout-proof operating stem
- » Multi-layer, durable operating stem seal
- » High degree of resilience against pipework forces
- » Meets the requirements of the AGFW worksheet FW 401 - Part 5
- » Elastically pre-stressed sealing elements with stainless steel sinus springs
- » Trunnion-mounted ball (from DN 150 / 200R150
- » Operating stem and end of stem construction made of stainless steel
- » Impervious to dirt



SPECIAL TYPES

- » Pre-insulated design for plastic casing pipe systems
- » Available in different shaft lengths
- » Top flange in accordance with EN ISO 5211 for auto-
- » Full solution with insulation extension, venting and bleeding, insulation and alert system



PRODUCT DETAILS

| PN | 25/40 |
|-------------|---|
| DN | 20 - 250 / 25R20 - 300R250 |
| Material | Cast steel |
| Temperature | -10 °C to +200 °C |
| Design | Welding ends, for underground installation, full and reduced bore |
| Туре | Fully welded ball valve |
| | |



GREATEST SAFETY

Sealing system

The KLINGER Monolith KHO ball valve was developed to meet the demand for absolute tightness as well as durability. The ball valve, which was especially designed with district heating applications in mind, is characterized by the high degree of stability of the body, its small installation space requirement, guaranteed tightness, no maintenance and its exceptional operational safety.

OPERATING PRINCIPLE

The elastic sealing system ensures optimal tightness even in combination with low differential pressures and minimizes actuating torques. The ball with cylindrical bore causes only minimal flow losses and prevents turbulences. The KLINGER KHO Monolith ball valve can be operated in both flow directions.

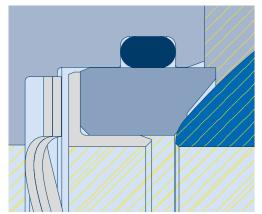


Fig. 1: Sealing element for floating ball for up to DN 125 / 150R125

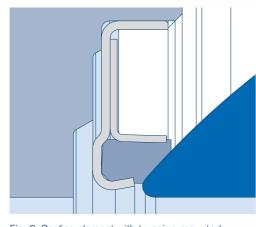


Fig. 2: Sealing element with trunnion-mounted ball for up to DN 150 / 200R150

Up to a nominal width of DN 125 / 150R125, the sealing system in the bore is formed by the two sealing rings (prestressed by sinus springs) and the ball. The pressure of the medium forces the ball against the downstream sealing element. The sealing ring on the upstream side, enclosed on three sides, is simultaneously pushed against the ball by the pressure of the medium and the sinus spring.

The forces exerted on the sealing rings increase with greater nominal widths. As a consequence, a reliable sealing system can only be ensured by means of a trunnion-mounted ball. From DN 150 / 200R150 upwards, the forces of the differential pressure are diverted into the body by the trunnion and the operating stem and the sealing elements serve only to ensure reliable sealing of the valve in the bore.

Tightness to atmosphere is ensured by double-sealing the operating stem. This prevents the medium from rising within the body shaft. Two O-rings, located at the base of the operating stem, form the primary seal and protect the trunnions of the operating stem against major contamination. The secondary O-rings are located at the end of the shaft construction and facilitate simple replacement – neither the entire valve nor the insulation must be removed for such a task.

CERTIFIED QUALITY

EN 488:2015

Over the years, the demands regarding underground shut-off valves have been continuously increased in order to further improve operational safety. This, however, is only possible through the utilization of special valves with especially rigid and deformation-resistant bodies. The KLINGER Monolith KHO ball valve series was specifically developed for the application in pipe systems operated in combination with major external loads. The valve is characterized by its massive cast design and the fully welded body, which is optimized to cope with major forces. As a consequence, neither cold formed sheet metal or pipe components are utilized, nor is a welding seam located directly on the body shaft. Instead, an optimized position of the body welding seams prevents contact corrosion. These measures lead to a valve body with a very high degree of rigidity and ensure that external loads do not exert an influence on the sealing system. The KLINGER Monolith KHO meets the requirements of the standard EN 488:2015 and of the AGFW worksheet FW 401.

EN 488 defines the technical requirements as well as the testing procedure for underground shut-off valves integrated directly into the district heating network.

Increased compressive forces as well as new bending moments for valves were already defined in the 2011 predecessor version of the standard. The tensile forces, however, remained unchanged. Compared to 2011, some requirements have now again been made stricter. The number of operations during the type approval test, for example, has been increased and all tests must be carried out on the same valve. Furthermore, the end of the last 100 mm of the spindle and shaft construction must feature corrosion protection. KLINGER Monolith KHO ball valves are successfully tested and certified by the TÜV Austria on the company-own multi-function test stand under inclusion of the expanded requirements of EN 488:2015.



MONOLITH KHO

Overview of types



KHO WITH LONG SHAFT

Full bore

GENERAL FEATURES

- » Fully welded ball valve with full bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 – Part 5

DIMENSIONS

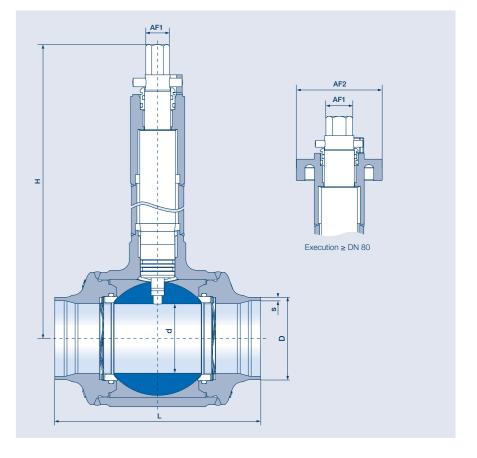
Face-to-face dimensions in accordance with EN 12982, series 67 (up to DN 125) and series 63 (from DN 150 upwards)

ACCEPTANCE TESTING

- » Seat leak tightness: EN 12266-1 P12, leakage rate A
- » Tightness to atmosphere: EN 12266-1 P11
- » Strength: EN 12266-1 P10

TEMPERATURE

-10 °C to +200 °C (see P-T diagram)



FULL BORE

MATERIAL

Body: Cast steel 1.0619 (Material code VII)

Ball:

Stainless steel 1.4408 (up to DN 125), nodular cast iron 0.7040, hard-chromeplated surface (from DN 150 upwards)

| DN | PN | Dimensions | | | | | AF1 | AF2 | Weight in |
|-----|-----|------------|-----|-----|-------|-----|-----|------|-----------|
| DIN | PIN | L | Н | Ød | ØD | s | AFI | AF2 | kg |
| | | | | | | | | | |
| 20 | 40 | 90 | 398 | 20 | 26.9 | 2.6 | 19 | n.a. | 2.7 |
| 25 | 40 | 100 | 402 | 25 | 33.7 | 2.6 | 19 | n.a. | 3.2 |
| 32 | 40 | 110 | 413 | 32 | 42.4 | 3.2 | 19 | n.a. | 3.9 |
| 40 | 40 | 125 | 420 | 40 | 48.3 | 3.2 | 19 | n.a. | 5.3 |
| 50 | 40 | 150 | 430 | 50 | 60.3 | 3.2 | 19 | n.a. | 8.9 |
| 65 | 40 | 190 | 440 | 64 | 76.1 | 3.2 | 19 | n.a. | 13 |
| 80 | 40 | 220 | 449 | 79 | 88.9 | 3.2 | 27 | 90 | 20.1 |
| 100 | 40 | 260 | 463 | 98 | 114.3 | 3.6 | 27 | 90 | 31.2 |
| 125 | 40 | 330 | 495 | 125 | 139.7 | 3.6 | 27 | 90 | 52.6 |
| 150 | 25 | 457 | 515 | 150 | 168.3 | 4 | 50 | 90 | 80.9 |
| 200 | 25 | 521 | 548 | 200 | 219.1 | 4.5 | 50 | 90 | 139 |
| 250 | 25 | 559 | 583 | 250 | 273 | 5 | 50 | 90 | 206.1 |

n.a. = not available

08|09

KHO WITH LONG SHAFT

Reduced bore

GENERAL FEATURES

- » Fully welded ball valve with reduced bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 200R150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 - Part 5

DIMENSIONS

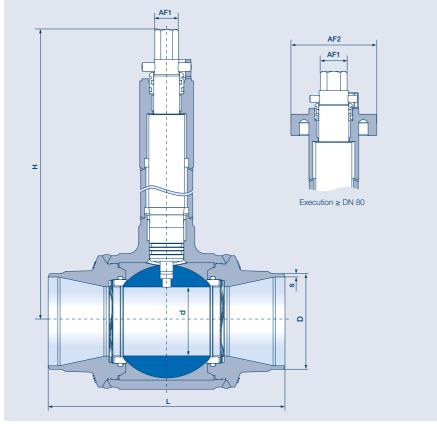
Face-to-face dimensions in accordance with EN 12982, series 67 (up to DN 125R100) and series 63 (from DN 150R125 upwards)

ACCEPTANCE TESTING

- » Seat leak tightness: EN 12266-1 P12, leakage rate A
- » Tightness to atmosphere: EN 12266-1 P11
- » Strength: EN 12266-1 P10

TEMPERATURE

-10 °C to +200 °C (see P-T diagram)



REDUCED BORE

MATERIAL

Cast steel 1.0619 (Material code VII)

Stainless steel 1.4408 (up to DN 150R125), nodular cast iron 0.7040, hard-chrome plated surface (from DN 200R150 upwards)

| I | | Execut | sion ≥ DN 80 | |
|-------|------------|--------|--------------|--------|
| DN DN | Dimensions | AF4 | 450 | Weight |

| DN | PN | Dimensions | | | | | AF1 | AF2 | Weight |
|---------------------|-----|------------|-----|-----|-------|-----|-----|------|--------|
| DN | PIN | L | Н | Ød | ØD | s | AFI | AF2 | in kg |
| | | | | | | | | | |
| 25R20 | 40 | 100 | 398 | 20 | 33.7 | 2.6 | 19 | n.a. | 2.7 |
| 32R25 | 40 | 110 | 402 | 25 | 42.4 | 3.2 | 19 | n.a. | 3.3 |
| 40R32 | 40 | 125 | 413 | 32 | 48.3 | 3.2 | 19 | n.a. | 4 |
| 50R40 | 40 | 150 | 420 | 40 | 60.3 | 3.2 | 19 | n.a. | 5.5 |
| 65R50 | 40 | 190 | 430 | 50 | 76.1 | 3.2 | 19 | n.a. | 9.5 |
| 80R65 | 40 | 220 | 440 | 64 | 88.9 | 3.2 | 19 | n.a. | 13.6 |
| 100R80 | 40 | 260 | 449 | 79 | 114.3 | 3.6 | 27 | 90 | 23 |
| 125R100 | 40 | 330 | 463 | 98 | 139.7 | 3,6 | 27 | 90 | 35.5 |
| 150R125 | 40 | 457 | 495 | 125 | 168.3 | 4 | 27 | 90 | 64.8 |
| 200R150 | 25 | 521 | 515 | 150 | 219.1 | 4,5 | 50 | 90 | 103.1 |
| 250R200 | 25 | 559 | 548 | 200 | 273 | 5 | 50 | 90 | 155.7 |
| 300R250 | 25 | 635 | 583 | 250 | 323.9 | 5.6 | 50 | 90 | 245.5 |
| n a - not available | ^ | | | | | | | | |

n a = not available

KHO – LONG SHAFT WITH ISO FLANGE

Full bore

GENERAL FEATURES

- » Fully welded ball valve with full bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 - Part 5

DIMENSIONS

Face-to-face dimensions in accordance with EN 12982, series 67 (up to DN 125) and series 63 (from DN 150 upwards)

ACCEPTANCE TESTING

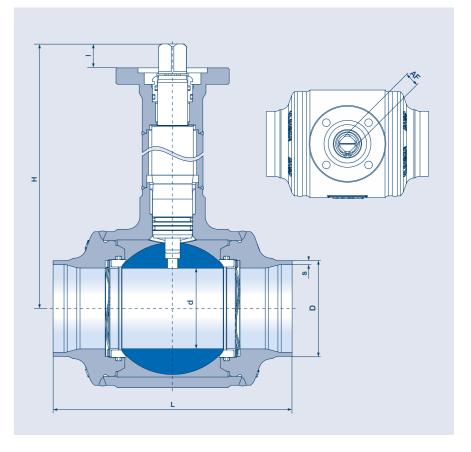
Seat leak tightness: EN 12266-1 P12, leakage rate A Tightness to atmosphere: EN 12266-1 P11 Strength: EN 12266-1 P10

AUTOMATION

Flange connection in accordance with ISO 5211, allows for direct mounting of an actuator or by means of brackets. Pneumatic and electrical actuators utilizable.

TEMPERATURE

-10 °C to +200 °C (see P-T diagram)



FULL BORE

MATERIAL

Cast steel 1.0619 (Material code VII)

Stainless steel 1.4408 (up to DN 125), nodular cast iron 0.7040, hard-chrome plated surface (from DN 150 upwards)

| DN | DN | | Di | mensio | ns | | Mounting | flange for | actuator | Weight in |
|-----|----|-----|-----|--------|-------|-----|----------|------------|----------|-----------|
| DN | PN | L | Н | Ød | ØD | s | ISO | 1 | AF | kg |
| | | | | | | | | | | |
| 20 | 40 | 90 | 381 | 20 | 26.9 | 2.6 | F05 | 12 | 11 | 2.8 |
| 25 | 40 | 100 | 385 | 25 | 33.7 | 2.6 | F05 | 12 | 11 | 3.3 |
| 32 | 40 | 110 | 396 | 32 | 42.4 | 3.2 | F05 | 12 | 11 | 4 |
| 40 | 40 | 125 | 403 | 40 | 48.3 | 3.2 | F05 | 12 | 11 | 5.4 |
| 50 | 40 | 150 | 421 | 50 | 60.3 | 3.2 | F07 | 19 | 17 | 9.2 |
| 65 | 40 | 190 | 431 | 64 | 76.1 | 3.2 | F07 | 19 | 17 | 13.3 |
| 80 | 40 | 220 | 448 | 79 | 88.9 | 3.2 | F10 | 24 | 22 | 20.7 |
| 100 | 40 | 260 | 462 | 98 | 114.3 | 3.6 | F10 | 24 | 22 | 31.8 |
| 125 | 40 | 330 | 494 | 125 | 139.7 | 3.6 | F10 | 24 | 22 | 53.7 |
| 150 | 25 | 457 | 553 | 150 | 168.3 | 4 | F14 | 65 | Ø 48 | 84.5 |
| 200 | 25 | 521 | 586 | 200 | 219.1 | 4,5 | F14 | 65 | Ø 48 | 142.5 |
| 250 | 25 | 559 | 636 | 250 | 273 | 5 | F16 | 80 | Ø 60 | 213.4 |

KHO – LONG SHAFT WITH ISO FLANGE

Reduced bore

GENERAL FEATURES

- » Fully welded ball valve with reduced bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 200R150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 – Part 5

DIMENSIONS

Face-to-face dimensions in accordance with EN 12982, series 67 (up to DN 125R100) and series 63 (from DN 150R125 upwards)

ACCEPTANCE TESTING

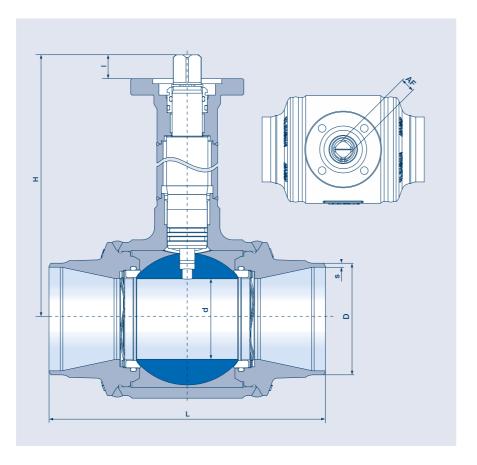
- » Seat leak tightness: EN 12266-1 P12, leakage rate A
- » Tightness to atmosphere: EN 12266-1 P11
- » Strength: EN 12266-1 P10

AUTOMATION

Flange connection in accordance with ISO 5211, allows for direct mounting of an actuator or by means of brackets. Pneumatic and electrical actuators utilizable.

TEMPER ATURE

-10 °C to +200 °C (see P-T diagram)



| DED | ICED | DODE |
|-----|------|-------------|
| KED | UCED | BORE |

MATERIAL

Body: Cast steel 1.0619 (Material code VII)

Ball:

Stainless steel 1.4408 (up to DN 150R125), nodular cast iron 0.7040, hard-chrome plated surface (from DN 200R150 upwards)

| DN | PN | | Din | nensio | ns | | Mounting | actuator | Weight | |
|---------|-----|-----|-----|--------|-------|-----|----------|----------|--------|-------|
| DIN | PIN | L | Н | Ød | ØD | s | ISO | 1 | AF | in kg |
| | | | | | | | | | | |
| 25R20 | 40 | 100 | 381 | 20 | 33.7 | 2.6 | F05 | 12 | 11 | 2.8 |
| 32R25 | 40 | 110 | 385 | 25 | 42.4 | 3.2 | F05 | 12 | 11 | 3.4 |
| 40R32 | 40 | 125 | 396 | 32 | 48.3 | 3.2 | F05 | 12 | 11 | 4.1 |
| 50R40 | 40 | 150 | 403 | 40 | 60.3 | 3.2 | F05 | 12 | 11 | 5.6 |
| 65R50 | 40 | 190 | 421 | 50 | 76.1 | 3.2 | F07 | 19 | 17 | 9.8 |
| 80R65 | 40 | 220 | 431 | 64 | 88.9 | 3.2 | F07 | 19 | 17 | 13.9 |
| 100R80 | 40 | 260 | 448 | 79 | 114.3 | 3.6 | F10 | 24 | 22 | 23.6 |
| 125R100 | 40 | 330 | 462 | 98 | 139.7 | 3.6 | F10 | 24 | 22 | 36.1 |
| 150R125 | 40 | 457 | 494 | 125 | 168.3 | 4 | F10 | 24 | 22 | 65.9 |
| 200R150 | 25 | 521 | 553 | 150 | 219.1 | 4,5 | F14 | 65 | Ø 48 | 106.7 |
| 250R200 | 25 | 559 | 586 | 200 | 273 | 5 | F14 | 65 | Ø 48 | 159.2 |
| 300R250 | 25 | 635 | 636 | 250 | 323.9 | 5.6 | F16 | 80 | Ø 60 | 252.8 |

KHO SHORT SHAFT

Full bore

GENERAL FEATURES

- » Fully welded ball valve with full bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 – Part 5

DIMENSIONS

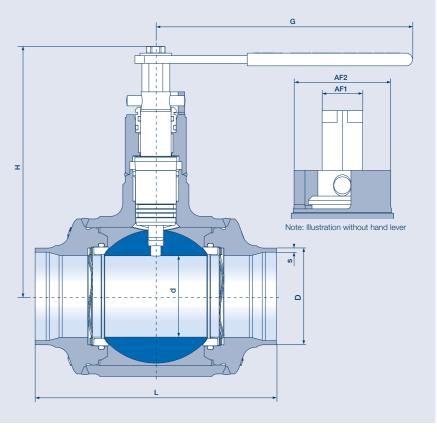
Face-to-face dimensions in accordance with EN 12982, series 67 (up to DN 125) and series 63 (from DN 150 upwards)

ACCEPTANCE TESTING

- » Seat leak tightness: EN 12266-1 P12, leakage rate A
- » Tightness to atmosphere: EN 12266-1 P11
- » Strength: EN 12266-1 P10

TEMPERATURE

-10 °C to +200 °C (see P-T diagram)



FULL BORE

MATERIAL

Body: Cast steel 1.0619 (Material code VII)

Ball: Stainless steel 1.4408 (up to DN 125), nodular cast iron 0.7040, hard-chrome plated surface (from DN 150 upwards)

| DN PN Dimensions AF1 AF2 Weight in kg | | | | | | | | | | | |
|--|-----|-----|-----|-----|-------|-------|-------|-----|--------------|------|--------|
| L H G Ød ØD s In kg 20 40 90 398 120 20 26.9 2.6 19 n.a. 1.5 25 40 100 402 120 25 33.7 2.6 19 n.a. 2 32 40 110 413 120 32 42.4 3.2 19 n.a. 2.7 40 40 125 420 120 40 48.3 3.2 19 n.a. 4.1 50 40 150 430 200 50 60.3 3.2 19 n.a. 6.3 65 40 190 440 200 64 76.1 3.2 19 n.a. 10.4 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 <th>DN</th> <th>DNI</th> <th></th> <th></th> <th>Dimer</th> <th>sions</th> <th></th> <th></th> <th>ΛΕ1</th> <th>ΛEO</th> <th>Weight</th> | DN | DNI | | | Dimer | sions | | | Λ Ε 1 | ΛEO | Weight |
| 25 40 100 402 120 25 33.7 2.6 19 n.a. 2 32 40 110 413 120 32 42.4 3.2 19 n.a. 2.7 40 40 125 420 120 40 48.3 3.2 19 n.a. 4.1 50 40 150 430 200 50 60.3 3.2 19 n.a. 6.3 65 40 190 440 200 64 76.1 3.2 19 n.a. 10.4 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | DIN | FIN | L | Н | G | Ød | ØD | s | АГІ | AF2 | in kg |
| 25 40 100 402 120 25 33.7 2.6 19 n.a. 2 32 40 110 413 120 32 42.4 3.2 19 n.a. 2.7 40 40 125 420 120 40 48.3 3.2 19 n.a. 4.1 50 40 150 430 200 50 60.3 3.2 19 n.a. 6.3 65 40 190 440 200 64 76.1 3.2 19 n.a. 10.4 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | | | | | | | | | | | |
| 32 40 110 413 120 32 42.4 3.2 19 n.a. 2.7 40 40 125 420 120 40 48.3 3.2 19 n.a. 4.1 50 40 150 430 200 50 60.3 3.2 19 n.a. 6.3 65 40 190 440 200 64 76.1 3.2 19 n.a. 10.4 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 20 | 40 | 90 | 398 | 120 | 20 | 26.9 | 2.6 | 19 | n.a. | 1.5 |
| 40 40 125 420 120 40 48.3 3.2 19 n.a. 4.1 50 40 150 430 200 50 60.3 3.2 19 n.a. 6.3 65 40 190 440 200 64 76.1 3.2 19 n.a. 10.4 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 25 | 40 | 100 | 402 | 120 | 25 | 33.7 | 2.6 | 19 | n.a. | 2 |
| 50 40 150 430 200 50 60.3 3.2 19 n.a. 6.3 65 40 190 440 200 64 76.1 3.2 19 n.a. 10.4 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 32 | 40 | 110 | 413 | 120 | 32 | 42.4 | 3.2 | 19 | n.a. | 2.7 |
| 65 40 190 440 200 64 76.1 3.2 19 n.a. 10.4 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 40 | 40 | 125 | 420 | 120 | 40 | 48.3 | 3.2 | 19 | n.a. | 4.1 |
| 80 40 220 449 400 79 88.9 3.2 27 90 17.1 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 50 | 40 | 150 | 430 | 200 | 50 | 60.3 | 3.2 | 19 | n.a. | 6.3 |
| 100 40 260 463 400 98 114.3 3.6 27 90 28.8 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 65 | 40 | 190 | 440 | 200 | 64 | 76.1 | 3.2 | 19 | n.a. | 10.4 |
| 125 40 330 495 630 125 139.7 3.6 27 90 50.2 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 80 | 40 | 220 | 449 | 400 | 79 | 88.9 | 3.2 | 27 | 90 | 17.1 |
| 150 25 457 515 700 150 168.3 4 50 90 74.9 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 100 | 40 | 260 | 463 | 400 | 98 | 114.3 | 3.6 | 27 | 90 | 28.8 |
| 200 25 521 548 1100 200 219.1 4.5 50 90 133.1 | 125 | 40 | 330 | 495 | 630 | 125 | 139.7 | 3.6 | 27 | 90 | 50.2 |
| | 150 | 25 | 457 | 515 | 700 | 150 | 168.3 | 4 | 50 | 90 | 74.9 |
| 050 05 550 500 050 070 5 50 00 107.1 | 200 | 25 | 521 | 548 | 1100 | 200 | 219.1 | 4.5 | 50 | 90 | 133.1 |
| 250 25 559 583 n.a. 250 273 5 50 90 197.4 | 250 | 25 | 559 | 583 | n.a. | 250 | 273 | 5 | 50 | 90 | 197.4 |

n.a.= not available

Dimensions in mm. Subject to modification of design and dimensions.

trusted. worldwide. 12 | 13

KHO SHORT SHAFT

Reduced bore

GENERAL FEATURES

- » Fully welded ball valve with reduced bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 200R150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 – Part 5

DIMENSIONS

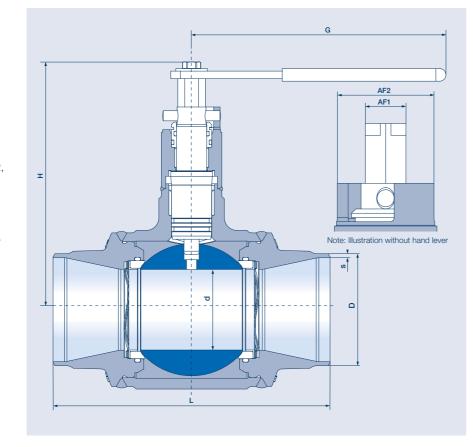
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- » Seat leak tightness: EN 12266-1 P12, leakage rate A
- » Tightness to atmosphere: EN 12266-1 P11
- » Strength: EN 12266-1 P10

TEMPERATURE

-10 °C to +200 °C (see P-T diagram)



REDUCED BORE

MATERIAL

Body: Cast steel 1.0619 (Material code VII)

Ball:

Stainless steel 1.4408 (up to DN 150R125), nodular cast iron 0.7040, hard-chrome plated surface (from DN 200R150 upwards)

| DNI | DNI | | | Dimer | nsions | | | A F -4 | AF2 | Weight |
|---------|-----|-----|-----|-------|--------|-------|-----|---------------|------|--------|
| DN | PN | L | Н | G | Ød | ØD | s | AF1 | AF2 | in kg |
| | | | | | | | | | | |
| 25R20 | 40 | 100 | 398 | 120 | 20 | 33.7 | 2.6 | 19 | n.a. | 1.5 |
| 32R25 | 40 | 110 | 402 | 120 | 25 | 42.4 | 3.2 | 19 | n.a. | 2.1 |
| 40R32 | 40 | 125 | 413 | 120 | 32 | 48.3 | 3.2 | 19 | n.a. | 2.8 |
| 50R40 | 40 | 150 | 420 | 120 | 40 | 60.3 | 3.2 | 19 | n.a. | 4.3 |
| 65R50 | 40 | 190 | 430 | 200 | 50 | 76.1 | 3.2 | 19 | n.a. | 6.9 |
| 80R65 | 40 | 220 | 440 | 200 | 64 | 88.9 | 3.2 | 19 | n.a. | 11 |
| 100R80 | 40 | 260 | 449 | 400 | 79 | 114.3 | 3.6 | 27 | 90 | 20 |
| 125R100 | 40 | 330 | 463 | 400 | 98 | 139.7 | 3.6 | 27 | 90 | 32.5 |
| 150R125 | 40 | 457 | 495 | 630 | 125 | 168.3 | 4 | 27 | 90 | 62.4 |
| 200R150 | 25 | 521 | 515 | 700 | 150 | 219.1 | 4,5 | 50 | 90 | 97.1 |
| 250R200 | 25 | 559 | 545 | 1100 | 200 | 273 | 5 | 50 | 90 | 149.8 |
| 300R250 | 25 | 635 | 583 | n.a. | 250 | 323.9 | 5.6 | 50 | 90 | 236.8 |

n.a.= not available

KHO – SHORT SHAFT WITH ISO FLANGE

Full bore

GENERAL FEATURES

- » Fully welded ball valve with full bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 – Part 5

DIMENSIONS

Face-to-face dimensions in accordance with EN 12982, series 67 (up to DN 125) and series 63 (from DN 150 upwards)

ACCEPTANCE TESTING

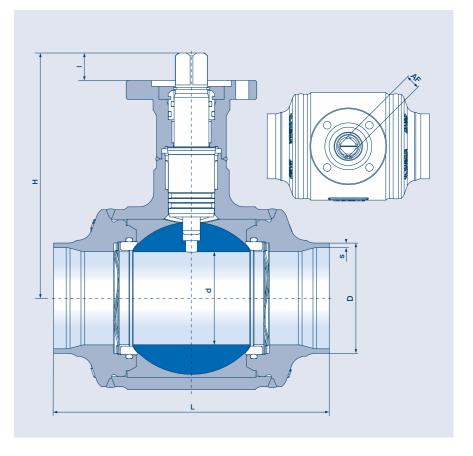
- » Seat leak tightness: EN 12266-1 P12, leakage rate A
- » Tightness to atmosphere: EN 12266-1 P11
- » Strength: EN 12266-1 P10

AUTOMATION

Flange connection in accordance with ISO 5211, allows for direct mounting of an actuator or by means of brackets. Pneumatic and electrical actuators utilizable.

TEMPERATURE

-10 °C to +200 °C (see P-T diagram)



FULL BORE

MATERIAL

Body: Cast steel 1.0619 (Material code VII)

Ball:

Stainless steel 1.4408 (up to DN 125), nodular cast iron 0.7040, hard-chrome plated surface (from DN 150 upwards)

| DN | PN | | Di | mensio | ns | | Mounting | actuator | Weight in | |
|-----|-----|-----|-----|--------|-------|-----|----------|----------|-----------|-------|
| DIN | PIN | L | Н | Ød | ØD | s | ISO | 1 | AF | kg |
| | | | | | | | | | | |
| 20 | 40 | 90 | 99 | 20 | 26.9 | 2.6 | F05 | 12 | 11 | 1.4 |
| 25 | 40 | 100 | 103 | 25 | 33.7 | 2.6 | F05 | 12 | 11 | 1.9 |
| 32 | 40 | 110 | 114 | 32 | 42.4 | 3.2 | F05 | 12 | 11 | 2.6 |
| 40 | 40 | 125 | 121 | 40 | 48.3 | 3.2 | F05 | 12 | 11 | 4 |
| 50 | 40 | 150 | 159 | 50 | 60.3 | 3.2 | F07 | 19 | 17 | 6.1 |
| 65 | 40 | 190 | 169 | 64 | 76.1 | 3.2 | F07 | 19 | 17 | 10.2 |
| 80 | 40 | 220 | 206 | 79 | 88.9 | 3.2 | F10 | 24 | 22 | 16.4 |
| 100 | 40 | 260 | 220 | 98 | 114.3 | 3.6 | F10 | 24 | 22 | 27.5 |
| 125 | 40 | 330 | 252 | 125 | 139.7 | 3.6 | F10 | 24 | 22 | 48.9 |
| 150 | 25 | 457 | 353 | 150 | 168.3 | 4 | F14 | 65 | Ø 48 | 75.6 |
| 200 | 25 | 521 | 386 | 200 | 219.1 | 4,5 | F14 | 65 | Ø 48 | 132.7 |
| 250 | 25 | 559 | 461 | 250 | 273 | 5 | F16 | 80 | Ø 60 | 203.4 |

KHO – SHORT SHAFT WITH ISO FLANGE

Reduced bore

GENERAL FEATURES

- » Fully welded ball valve with reduced bore
- » Certified according to EN 488:2015
- » Trunnion mounted ball from DN 200R150 upwards
- » High degree of resilience against pipework forces

CONNECTIONS

Welding ends in accordance with AGFW worksheet FW 401 - Part 5

DIMENSIONS

Face-to-face dimensions in accordance with EN 12982, series 67 (up to DN 125R100) and series 63 (from DN 150R125 upwards)

ACCEPTANCE TESTING

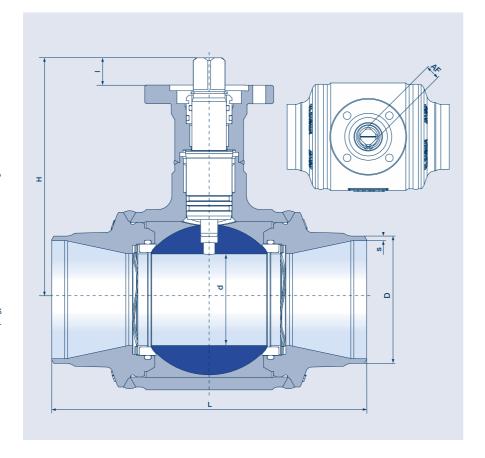
- » Seat leak tightness: EN 12266-1 P12, leakage rate A
- » Tightness to atmosphere: EN 12266-1 P11
- » Strength: EN 12266-1 P10

AUTOMATION

Flange connection in accordance with ISO 5211, allows for direct mounting of an actuator or by means of brackets. Pneumatic and electrical actuators utilizable.

TEMPERATURE

-10 °C to +200 °C (see P-T diagram)



REDUCED BORE

MATERIAL

Body: Cast steel 1.0619 (Material code VII)

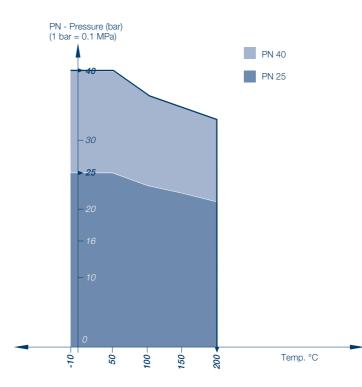
Stainless steel 1.4408 (up to DN 150R125), nodular cast iron 0.7040, hard-chrome plated surface (from DN 200R150 upwards)

| DN | PN | | Di | mensi | ons | | Mounting | flange for | actuator | Weight |
|---------|-----|-----|-----|-------|-------|-----|----------|------------|----------|--------|
| DIN | PIN | L | Н | Ød | ØD | s | ISO | 1 | AF | in kg |
| | | | | | | | | | | |
| 25R20 | 40 | 100 | 99 | 20 | 33.7 | 2.6 | F05 | 12 | 11 | 1.4 |
| 32R25 | 40 | 110 | 103 | 25 | 42.4 | 3.2 | F05 | 12 | 11 | 2 |
| 40R32 | 40 | 125 | 114 | 32 | 48.3 | 3.2 | F05 | 12 | 11 | 2.7 |
| 50R40 | 40 | 150 | 121 | 40 | 60.3 | 3.2 | F05 | 12 | 11 | 4.2 |
| 65R50 | 40 | 190 | 159 | 50 | 76.1 | 3.2 | F07 | 19 | 17 | 6.7 |
| 80R65 | 40 | 220 | 169 | 64 | 88.9 | 3.2 | F07 | 19 | 17 | 10.8 |
| 100R80 | 40 | 260 | 206 | 79 | 114.3 | 3.6 | F10 | 24 | 22 | 19.3 |
| 125R100 | 40 | 330 | 220 | 98 | 139.7 | 3.6 | F10 | 24 | 22 | 31.8 |
| 150R125 | 40 | 457 | 252 | 125 | 168.3 | 4 | F10 | 24 | 22 | 61.1 |
| 200R150 | 25 | 521 | 353 | 150 | 219.1 | 4.5 | F14 | 65 | Ø 48 | 97.8 |
| 250R200 | 25 | 559 | 386 | 200 | 273 | 5 | F14 | 65 | Ø 48 | 149.4 |
| 300R250 | 25 | 635 | 461 | 250 | 323.9 | 5.6 | F16 | 80 | Ø 60 | 242.8 |

TECHNICAL DETAILS

Application design

Pressure and temperature ranges



Torques

| Nominal diameter DN | Differential pressure (bar) | Torque (Nm) |
|---------------------|-----------------------------|-------------|
| mm | bar | Nm |
| | | |
| 20 / 25R20 | 40 | 11 |
| 25 / 32R25 | 40 | 16 |
| 32 / 40R32 | 40 | 26 |
| 40 / 50R40 | 40 | 42 |
| 50 / 65R50 | 40 | 61 |
| 65 / 80R65 | 40 | 113 |
| 80 / 100R80 | 40 | 190 |
| 100 / 125R100 | 40 | 326 |
| 125 / 150R125 | 40 | 490 |
| 150 / 200R150 | 25 | 431 |
| 200 / 250R200 | 25 | 708 |
| 250 / 300R250 | 25 | 1,379 |

For standard computations, KLINGER Fluid Control recommends the factor 1.5, i.e. using plus 50 %.

Flow Values

FULL BORE

| DN (mm) | ζ | \mathbf{K}_{vs} -value | | |
|---------|-------|--------------------------|--|--|
| 20 | 0.2 | 35.8 | | |
| 25 | 0.14 | 66.8 | | |
| 32 | 0.12 | 118 | | |
| 40 | 0.11 | 193 | | |
| 50 | 0.1 | 316 | | |
| 65 | 0.076 | 607 | | |
| 80 | 0.067 | 980 | | |
| 100 | 0.058 | 1,645 | | |
| 125 | 0.051 | 2,742 | | |
| 150 | 0.045 | 4,203 | | |
| 200 | 0.038 | 8,131 | | |
| 250 | 0.033 | 13,630 | | |

Allows for the calculation of:

$$K_{v} = Q * \sqrt{\frac{\rho}{1000 * \Delta \rho}}$$

REDUCED BORE

| DN (mm) | ζ | K _{vs} -Wert | |
|---------|------|-----------------------|--|
| 25R20 | 0.54 | 34 | |
| 32R25 | 0.41 | 63.9 | |
| 40R32 | 0.35 | 108 | |
| 50R40 | 0.33 | 174 | |
| 65R50 | 0.32 | 299 | |
| 80R65 | 0.31 | 460 | |
| 100R80 | 0.3 | 730 | |
| 125R100 | 0.3 | 1,141 | |
| 150R125 | 0.3 | 1,642 | |
| 200R150 | 0.3 | 2,920 | |
| 250R200 | 0.29 | 4,640 | |
| 300R250 | 0.29 | 6.682 | |

SIZE OF BALL VALVE

| Flow rate | Q | in m³/h |
|---------------------------|----|---------|
| Pressure loss | Δp | in bar |
| Density | ρ | in kg/m |
| Velocity | W | in m/s |
| Flow coefficient | K | in m³/h |
| Pressure loss coefficient | ζ | |
| | _ | |
| | | |

$$\zeta = \frac{2 * \Delta p * 10^5}{\rho_{*w^2}}$$

The valve is to be selected in a manner that the K_{vs} -value is greater, or the ζ -value less than the computed value for the application.

Dimensions in mm. Subject to modification of design and dimensions. trusted. worldwide. 16|17

PRODUCT OVERVIEW























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